



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4155-041
Job Sheet 171813



Part No: D4155-041

Job Qty: 2 ea

Part Name: Wearbar Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/14/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV F IPP REV:A 15.10.16 AS PER DWG REV:F5 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/13/18	0.00	0.00	Start Up Large Fab-3		JBL
100	Cold Saw	2 pcs		2/13/18	0.00	0.08	Cold Saw		JBL
110	Autoweld 1	2 pcs		2/14/18	0.00	1.56	Automated welding		JBL
120	QC	2 pcs		2/14/18	0.00	0.00	QC10		EL
130	QC	2 pcs		2/14/18	0.00	0.00	QC5		EL
140	Packaging	2 pcs		2/14/18	0.00	0.00	Packaging3-2		EL
150	QC21-SA	2 Ea		2/14/18	0.00	0.00	QC21		EL

Part Op 100 - Cut D4155-1 at 94.00" (EXTRA MATERIAL WILL BE CUT ON ASSEMBLY D4154-041)

Descriptions: 110 - 1- USE GRINDER TO CHAMFER END AS PER DWG . SEE "DETAIL B" ***SEE NOTE 9 FOR SURFACE BUILDUP*** USE DT9756 WELDING FIXTURE

140 - LOCATION: WA002

Part /
M304

DART
AEROSPACE
S040847

Opera
90-Sta



Wearbar Assembly

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celle.linda

PART NO: D4155-041

Original Serial #: S040847

Revision:

Operation: Start up Operation 02/09/18

Change No:

Job No: 171813